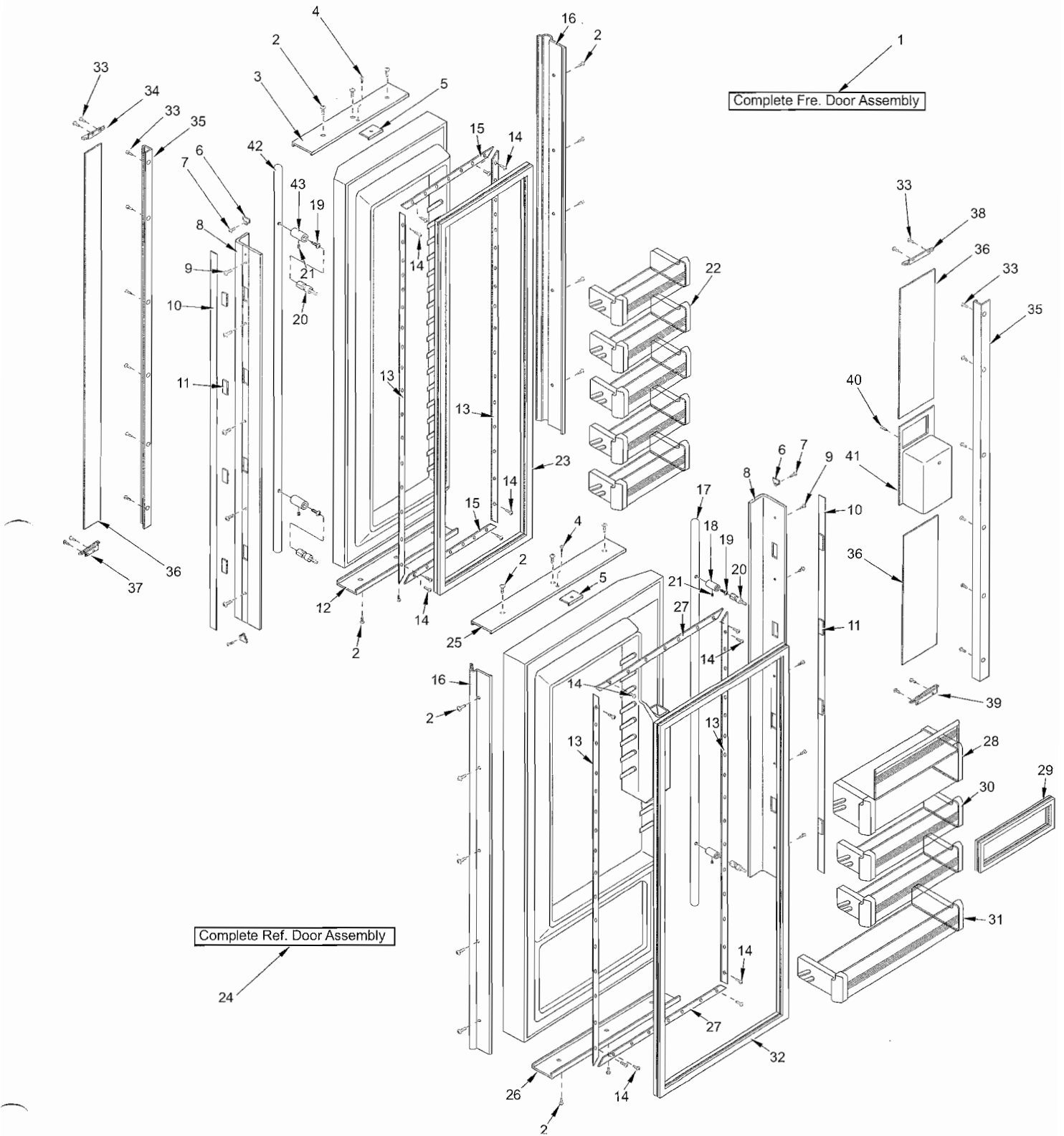
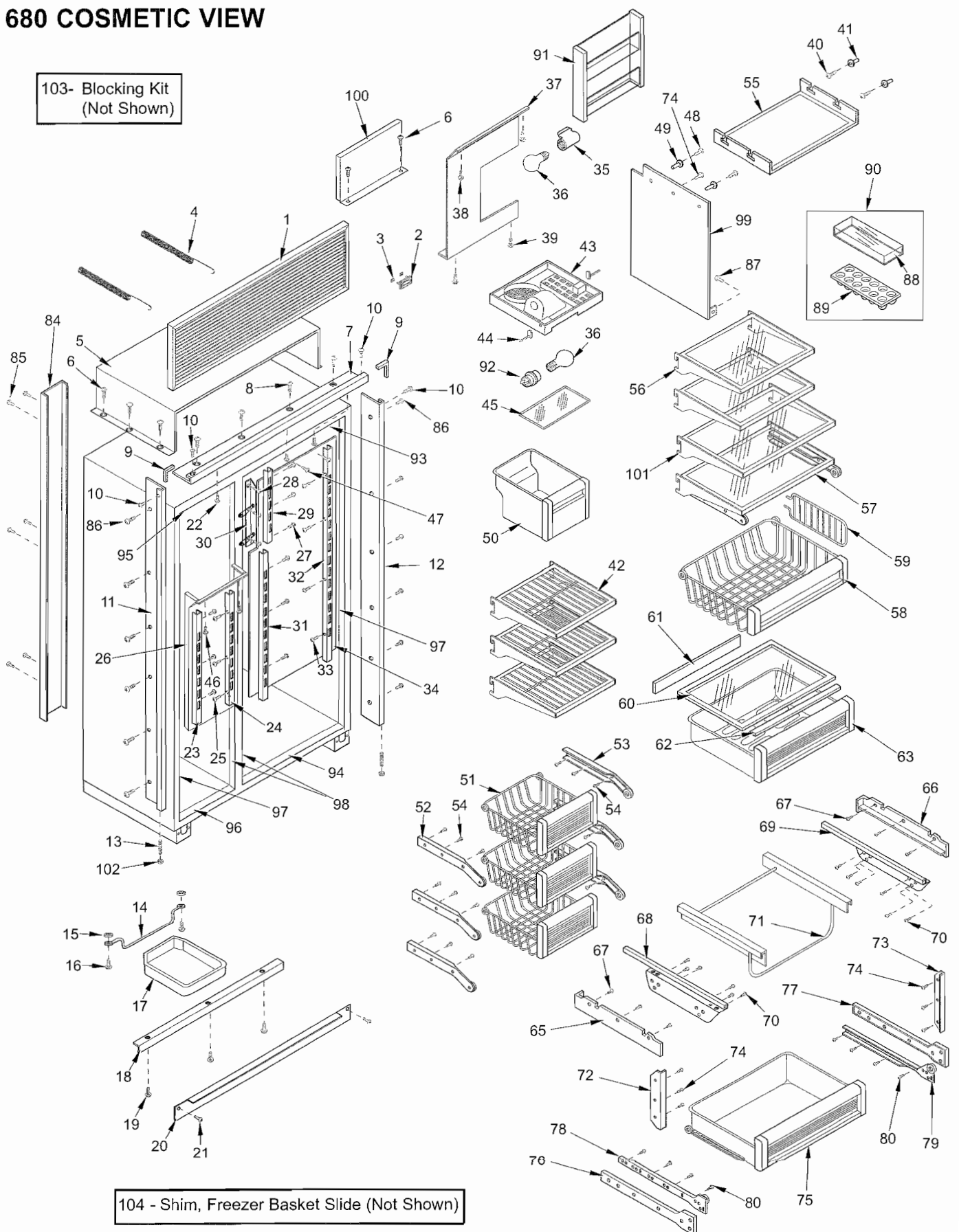


680 DOOR VIEW

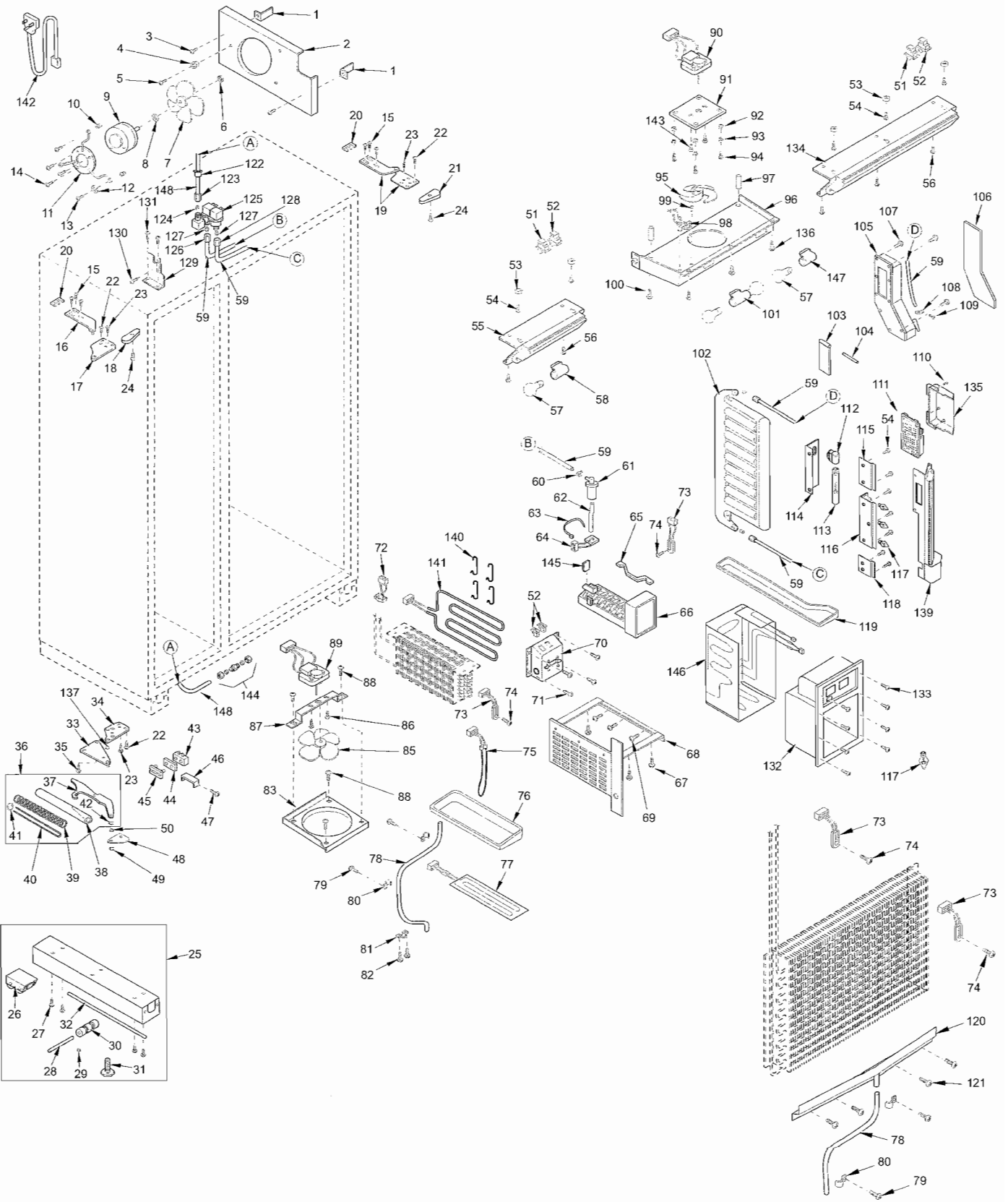


**680 COSMETIC VIEW**

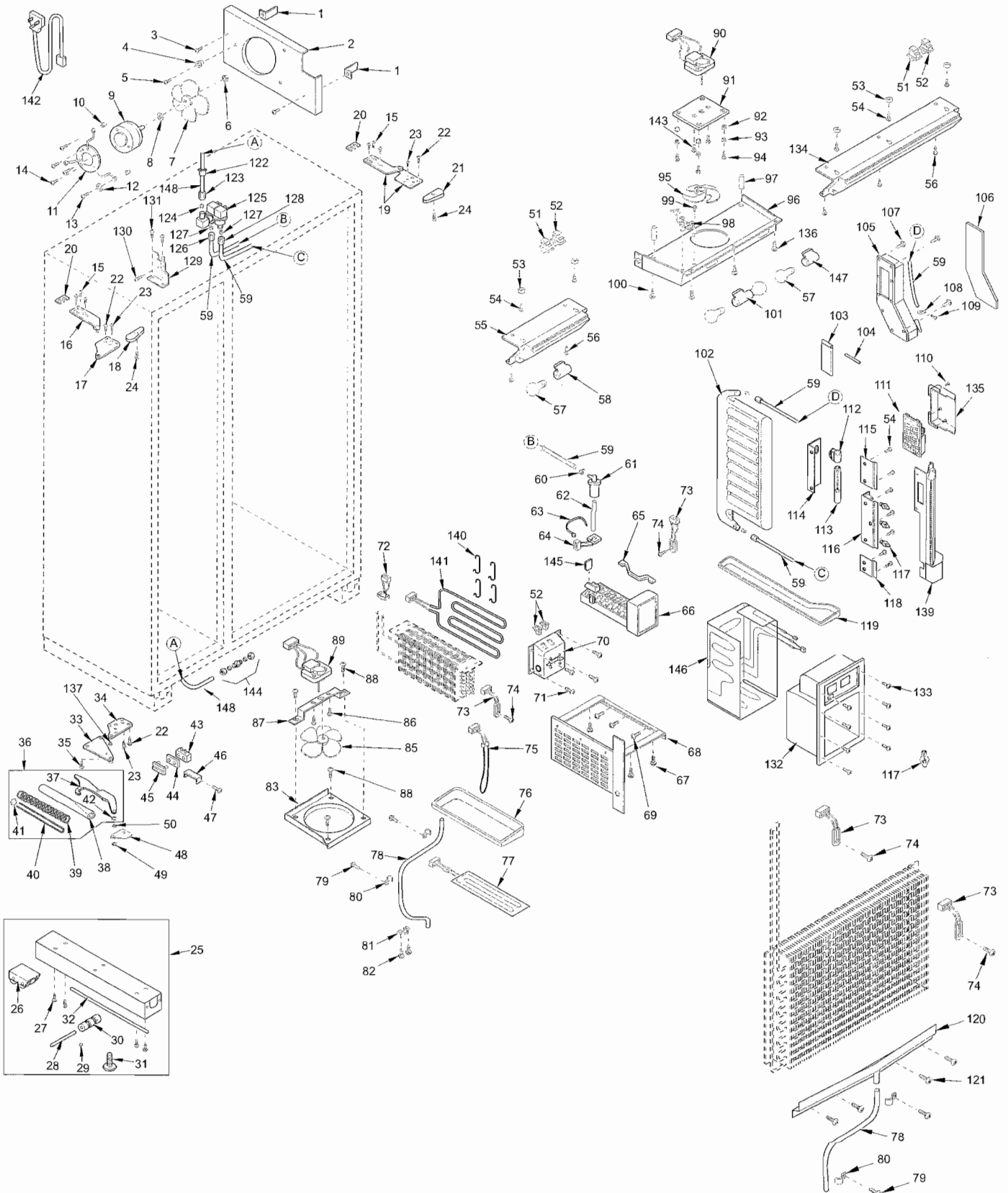
103- Blocking Kit  
(Not Shown)



680 MECHANICAL VIEW (1 of 2)

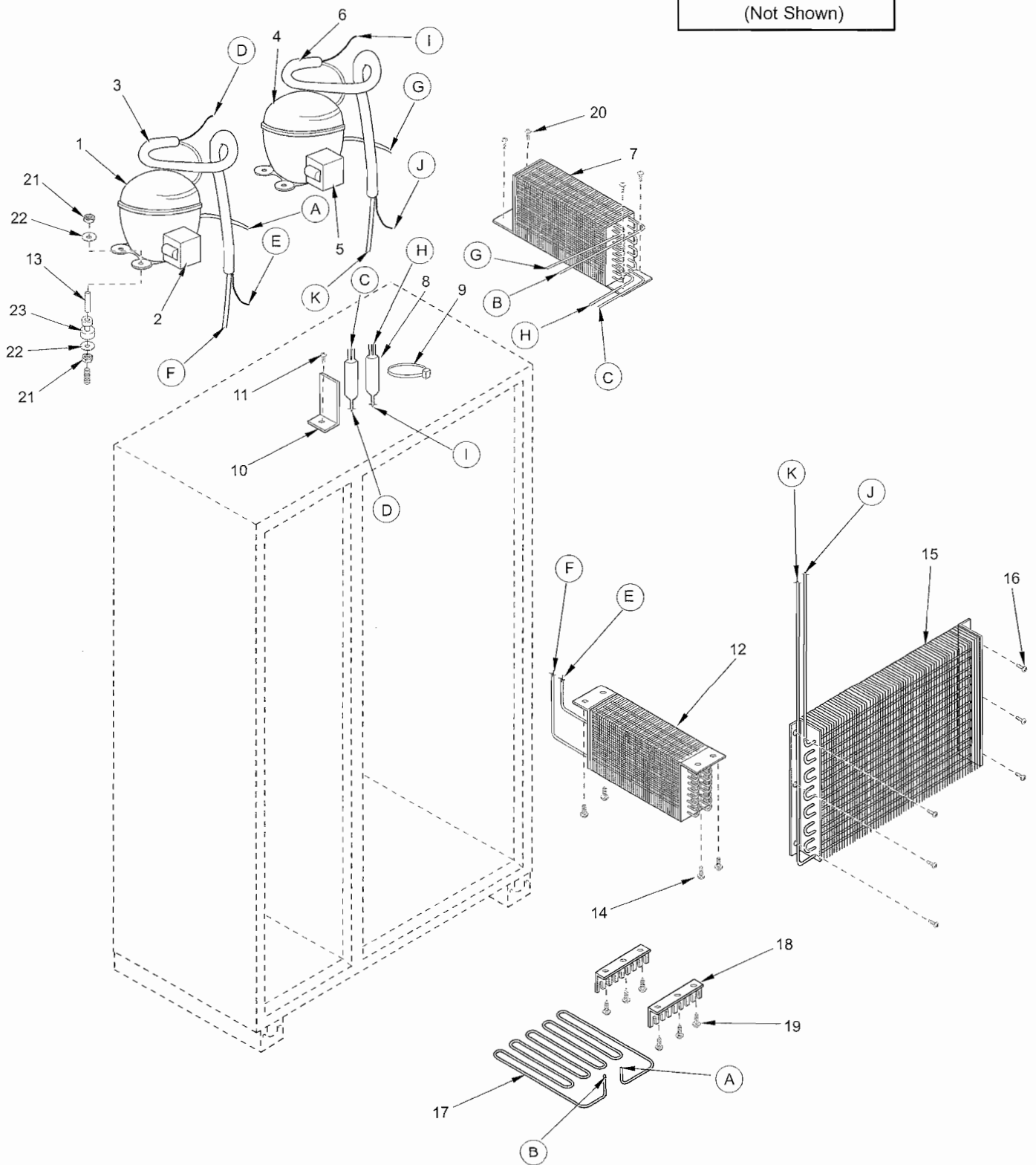


680 MECHANICAL VIEW (2 of 2)



**680 SEALED SYSTEM VIEW**

24 - Suction Line Drier  
(Not Shown)



690 DOOR PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	4132605	Fre Door Assy-Framd(See SN Breaks)	28	4330600	Dairy Compartment Assembly
	4132975	Fre Door Assy-Framd(See SN Breaks)	29	3211840	Dairy Compartment Gasket
	4132625	Fre Door Assy - SS (See SN Breaks)	30	4330590	Upper Refrig. Door Shelf Assembly
	4133195	Fre Door Assy - SS (See SN Breaks)	31	4330470	Refrig. Door Shelf Assembly (Regular)
2	6200720	Screw, #8-18 x 1/2 PH Truss HD		4330520	Gallon Door Shelf Assy (Sales Acc.)
3	2230603	Door Trim, Top; Freezer	32	3212110	Door Gasket, Refrigerator
4	6200720	Screw, #8-18 x 1/2 PH Truss HD	33	6200840	Screw, #10 x 1/2" PH FH AB SS
5	4200940	Switch Depressor (Includes Screw)	34	3413451	Top Trim Filler, Freezer Door
6	3413340	Handle/Trim End Cap	35	3511470	Vertical Trim Strip
7	6180160	Rivet, Open End Blind, 1/8" X 3/16"	36	P1/P2	Hndl Insrt-Brt White / Almond Buff
8	4132650	Door Handle Assy, 67.88"		P3/P4	Handle Insert-Camel/Adobe
9	6201300	Tapping Screw, #8 x 1/2"		P5	Handle Insert-Brushed Pewter
10	4131860	Handle/Trim Molding Assembly		P6/P7	Hndl Insrt-Smoke Gray / Charcoal
11	3451000	Magnet, Trim Strip - 3"		P8/P9	Hndl Insrt-Port Brown / Black Slate
12	2230604	Door Trim, Bottom; Freezer		P10	Handle Insert-Stainless Steel
13	3420260	Gasket Retainer, 66.875"		P11	Handle Insert-White Enamel
14	6200410	Screw, #8 x 1/2" Slot Head Hex		P12	Handle Insert-Avocado Enamel
15	3420140	Gasket Retainer, 16.125"		P13	Handle Insert-Harvest Gold Enamel
16	3511131	Door Trim, Hinge Side - Mitered Corner		P14	Handle Insert-Almond Enamel
	3511130	Door Trim, Hinge Side - (SS Model)		P15	Handle Insert-Coffee Enamel
17	4132630	Handle Assy, SS 7/8"D X 43"L-Ref (Incl Stnd-off) (See SN Breaks)	37	3413452	Bottom Trim Filler, Freezer Door
	4133100	Handle Assy, SS 1"D Rnd-Ref (Incl Stnd-off) (See SN Breaks)	38	3413441	Top Trim Filler, Refrig. Door
	4133650	Handle Assy, SS 1"D Blnt-Ref (Incl Stnd-off) (See SN Breaks)	39	3413442	Bottom Trim Filler, Refrig. Door
	4133740	Handle Assy, SS OBR Standoff-Ref (See SN Breaks)	40	6200900	Screw, #8 x 1/2" PH FH Hi-lo
18	3511490	Refrig Hndl Stand-off, 7/8"D / 3.5 Deg. (See SN Breaks)	41	G1	Glass Well-Bright White
	3511850	Refrig Hndl Stand-off, 1"D / 3.5 Deg. (See SN Breaks)		G2	Glass Well-Almond Buff
	3512170	Standoff, SS Oval, Ref 4 Deg.		G3	Glass Well-Camel
19	6110720	Bolt #10-24X1/2 Socket HD Cap		G4	Glass Well-Adobe
20	3511520	Handle Mounting Stud		G5	Glass Well-Brushed Pewter
21	6110730	Set Screw #10-32 X 1/4 SS Cone		G6	Glass Well-Smoke Gray
22	4330460	Fre Door Shelf Assy (See SN Breaks)		G7	Glass Well-Charcoal
	4330660	Fre Door Shelf Assy (See SN Breaks)		G8	Glass Well-Port Brown
23	3211090	Door Gasket, Fre (See SN Breaks)		G9	Glass Well-Black Slate
	3212090	Door Gasket, Fre (See SN Breaks)		3413410	Glass well-Stnl's Steel (SS Model Only)
24	4132595	Ref Door Assy-Framd(See SN Breaks)	42	4132640	Fr Hndl Assy,7/8"DX43"L (Incl Stnd-off) (See SN Breaks)
	4132965	Ref Door Assy-Framd(See SN Breaks)		4133110	Fre Hndl Assy,1"DX43"L (Incl Stnd-off) (See SN Breaks)
	4132615	Ref Door Assy- SS (See SN Breaks)		4133660	Handle Assy, Fre 1"D X 43"L (Blunt) (Incl. Stand-offs) - (See SN Breaks)
	4133185	Ref Door Assy- SS (See SN Breaks)	43	3511480	Fre. Handle Stand-off, 7/8"D / 10 Deg. (See SN Breaks)
25	2230601	Door Trim, Top; Refrigerator		3511860	Fre. Handle Stand-off, 1"D / 10 Deg. (See SN Breaks)
26	2230602	Door Trim, Bottom; Refrigerator		3152180	Standoff, SS Oval, Fre 10 Deg. (See SN Breaks)
27	3420200	Gasket Retainer, 27.062"			

**680 SEALED SYSTEM PARTS LIST**

<u>Ref #</u>	<u>Part #</u>	<u>Description</u>
1	4202250	Compressor, Freezer (DA73) (See SN Breaks)
	4202280	Compressor, Freezer (EMI60HER) (See SN Breaks)
2	3111041	Relay, (PTH490D-AS100) (Used with DA73 Compressor)
	3111460	Relay, (1351408) (Used with EMI60HER Compressor)
	3111430	Overload, (4TM419MFB) (Used with DA73 Compressor)
	3111470	Overload, (4TM757NFB) (Used with EMI60HER Compressor)
	3111070	Running Capacitor, (12Mf) (Used with DA73 Compressor)
3	4251340	Heat Exchanger, Freezer
4	4201880	Compressor, Refrig. (EMI30HER)
5	3111370	Relay, (1351400 - For EMI30HER Comp)
	3111410	Overload, (4TM734LFB - For EMI30HER Comp)
6	4251240	Heat Exchanger, Refrigerator
7	3120330	Condenser, Dual
8	3014230	Filter-Drier, High Side
9	6120170	Locking Cable Tie, Red, 11-1/2"
10	0168040	Drier Bracket
11	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
12	4211460	Fre Evap Assy (Incl heat exch. & electricals) (See SN Breaks)
	4211640	Fre Evap Assy (Incl heat exch. & electricals) (See SN Breaks)
13	6160030	Spacer, 5/16 x 7/16 x 5/8"
	6160070	Sleeve, 5/16 x 7/16 x 7/8"
14	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
15	3130420	Evaporator, Refrig.
16	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
17	2600138	Drain Pan Heater Loop
18	3421410	Drain Pan Heater Loop Support
19	6200010	Screw, #10-12 x 3/4" Pan HD
20	6200010	Screw, #10-12 x 3/4" Pan HD
21	6150220	Nut, 5/16-18 Hex Zinc
22	6240050	Flat Washer, 5/16"
23	3150010	Rubber Grommet, Small, 5/8"
	3150170	Rubber Grommet, Large, 15/16"
24	3014100	Suction Line Drier (Service Only)

680 MECHANICAL PARTS LIST (2 of 2)

Ref #	Part #	Description	Ref #	Part #	Description
(CONTINUED FROM PAGE 8-78)			123	3520390	Compression Fitting
			124	3520390	Compression Fitting
101	3050180	Light Socket, Double (See SN Breaks)	125	3090280	Dual Water Valve
	3050250	Sckt, Light M Base Dbl (See SN Breaks)	126	3520380	Compression Nut
	3050190	Light Socket, Single (See SN Breaks)	127	3520050	Brass Insert, Solenoid
	3050230	Skt, Light M Base Sngl (See SN Breaks)	128	3520390	Compression Fitting
102	4181710	Water Resrvr Tank Assy (Incl water lines)	129	0167830	Solenoid Bracket
103	3515940	Mullion Chute Door	130	6200060	Screw, #8-32 x 1/2" Pan HD
104	3421360	Chute Door Rod	131	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
105	4181230	Ice Chute/Water Nozzle Assembly	132	4200960	Door Dispenser Assembly
106	3411530	Ice Chute Cover	133	6200850	Screw, #8 x 3/4" PH FH Hi-lo
107	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	134	4161081	Ref. Front Panel Assy (See SN Breaks)
108	6120120	Tube Clamp, 3/8" Stl w/nut		4161321	Ref. Front Panel Assy (See SN Breaks)
109	6200330	Screw, #8-18 x 3/8" Pan Head	135	3413380	Control Enclosure (See SN Breaks)
110	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd		3413810	Control Enclosure (See SN Breaks)
111	4202811	Cntrl Brd Pkg-Dual/Disp (See SN Breaks)	136	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
	4203530	Cntrl Brd Pkg-Dual/Disp(See SN Breaks)	137	3421270	Hinge Bearing, 3/8" x 5/8"
112	3050010	Light Socket, 3/4 Single (See SN Breaks)	138	N/A	
	3050220	Socket, Light Base Sngl (See SN Breaks)	139	4160932	Vertical Cntrl Pnl Assy (See SN Breaks)
113	3030040	Light Bulb, Long/Narrow; 40 watt		4161462	Vertical Cntrl Pnl Assy (See SN Breaks)
114	0169910	Bracket, Display Light (See SN Breaks)	140	1801100	Heater Clip
	0212790	Bracket, Display Light (See SN Breaks)	141	4323190	Defrost Heater Assy (See SN Breaks)
115	0212270	Control Panel Retainer, Upper		4324500	Defrost Heater Assy (See SN Breaks)
116	0212280	Control Panel Retainer, Mid	142	4321820	Power Cord
117	3030070	Light Bulb, 7W	143	6110270	Bolt, #10-32 x 1/4" RD HD
118	0212290	Control Panel Retainer, Lower	144	3520250	Water Inlet Fitting Assy
119	0212410	Mullion Trough	145	3140360	Fill Cup Plug
120	4190240	Drain Trough Assembly (See SN Breaks)	146	4323180	Glass Well Heater (See SN Breaks)
	0212600	Drain Trough Assembly (See SN Breaks)		4324680	Glass Well Heater (See SN Breaks)
121	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	147	3050190	Light Socket, Single
122	3024010	Heat Shrink/Spray Cvr (Also order 6120180)	148	2604163	Water Inlet Line, Copper



680 MECHANICAL PARTS LIST (1 of 2)

Ref #	Part #	Description	Ref #	Part #	Description
1	3450290	Angle Bracket	49	3450560	E-Ring, 7/16"
2	0169510	Condenser Fan Shroud	50	3450550	E-Ring / Klipring , 5/16"
3	6200010	Screw, #10-12 x 3/4" Pan HD	51	3060140	SPST Light Switch
4	3420670	Screw Spacer	52	3060130	SPST Fan/Icemaker Switch
5	6200450	Screw, #8 x 1" Type AR Flat	53	6160240	Nylon Spacer
6	6150410	Nut, 1/4-20	54	6200720	Screw, #8-18 x 1/2 PH Truss HD
7	3150320	Fan Blade, Cond, 5 prop, 7"	55	4161091	Frzr Front Panel Assy (See SN Breaks)
8	3210340	Neoprene Silencer, 7/8"		4161471	Frzr Front Panel Assy (See SN Breaks)
9	4200740	Motor Pkg, Cond Fan (blade not incl.) (See SN Breaks)	56	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
	4200741	Motor Pkg, Cond Fan (blade not incl.) (See SN Breaks)	57	3030030	Light Bulb, 40 Watt
10	6150330	Well Nut, .75D x .804", #10-32	58	3050190	Light Socket, Single
11	3150650	Condenser Fan Bracket	59	2600617	Plastic Water Line
12	6240350	Fender Washer, .25x1.25x.06	60	6220470	Fill Tube Clamp
13	6201280	Machine Screw, #10-32 x 1-1/4"	61	1607700	Water Inlet Tube
14	6200490	Screw, #8-32 x 3/8" Slotted Hex T25	62	2605411	Water inlet Tube extension, 2.06"
15	6110070	Bolt, 1/4-20x3/4 Spinlock Zinc	63	6120450	Locking Cable Tie 9.7" BLK
16	4151272	Cabinet Hinge Assy, Upper LH	64	3013820	Fill Tube Heater
17	4151472	Door Hinge Assy, Top LH	65	3140390	Icemaker Rudder Arm
18	3541018	Top Cabinet Hinge Cover, LH	66	4200522	Icemaker Assembly
19	4324250	Cbnt Hng Assy, Upr RH(See SN Breaks)	67	6201000	Screw #8-32X3/8 Thread Forming
	4325070	Cbnt Hng Assy, Upr RH(See SN Breaks)	68	4202970	Ice Bucket Main Frame Assembly
20	0168680	Shim - Hinge	69	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
21	3541017	Top Cabinet Hinge Cover, RH	70	4220420	Auger Motor Assy (Incl motor & switches)
22	6110540	Bolt, #10-24 x 1/2" Flat Socket HD	71	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
23	6200390	Screw, #6 x 3/8" T25 Flat Head PH	72	3082060	Defrost Terminator
24	6200140	Screw, #8-15 x 3/8" Truss HD	73	3014350	Thermistor
25	4110353	Base Assy (w/rollers)	74	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
26	4110331	Base Rear Roller Assy	75	3013540	Drain Tube Heater (See SN Breaks)
27	6200010	Screw, #10-12 x 3/4" Pan HD		3070170	Drain Tube Heater (See SN Breaks)
28	3550560	Straight Pin, Base Assy - .312" x 2.88"	76	4190210	Fre Drain Trough Assy (See SN Breaks)
29	3450620	Canoe Clip		4190290	Fre Drain Trough Assy (See SN Breaks)
30	3421240	Cabinet Roller (Single)	77	4323200	Freezer Drain Trough Heater Assy
31	3570050	Leveling Leg, #18-3/8 x 1"	78	1601400	Drain Tube, Wire - 1/2" x 72"
32	6110580	Adjusting Screw	79	6200010	Screw, #10-12 x 3/4" Pan HD
33	4151281	Cabinet Hinge Assy, Lower RH	80	6120050	Tube Clamp, Plastic, 5/8"
	4151282	Cabinet Hinge Assy, Lower LH	81	6120210	U-Clamp, 5/8"
34	4151241	Door Hinge, Bottom RH	82	6200010	Screw, #10-12 x 3/4" Pan HD
	4151242	Door Hinge, Bottom LH	83	0234210	Fre Evap Fan Shrd Assy(See SN Breaks)
35	6110070	Bolt, 1/4-20x3/4 Spinlock Zinc		0234910	Fre Evap Fan Shrd Assy(See SN Breaks)
36	4201111	Door Closer Assy, RH	84	N/A	
	4201112	Door Closer Assy, LH	85	3150570	Fan Blade - ECM
37	0183111	Door Closer Arm - RH	86	6200060	Screw, #8-32 x 1/2" Pan HD
	0183112	Door Closer Arm - LH	87	0234220	Freezer Fan Bracket
38	3421300	Door Closer Housing	88	6200850	Screw, #8 x 3/4" PH FH Hi-lo
39	3450530	Door Closer Spring	89	4200160	Freezer Fan Mtr Cmpnts (Blade not Incl.)
	3450710	Low Pull Door Closer Spring	90	4200170	Refrig. Fan Mtr Cmpnts (Blade not Incl.)
40	3421290	Door Closer Linkage	91	0211620	Refrig Fan Bracket (See SN Breaks)
41	0165980	Door Closer Spring Retainer		0212520	Refrig Fan Bracket (See SN Breaks)
42	3421260	Door Closer Bearing	92	3220250	Grommet, 3/16" x 7/16" x 9/32"
43	3450570	Door Closer Cushion	93	3520410	Brass Insert, Fan
44	0165970	Door Closer Guide Support	94	6110270	Bolt, #10-32 x 1/4" RD HD
45	3421310	Door Closer Guide	95	3150640	Fan blade, Ref/Fre Evap.
46	0166360	Door Stop Cushion Retainer	96	4161480	Refrig. Fan Shroud Assy
47	6180010	Pop Rivet, 1/8"	97	6220540	Screw Grommet / Stand-off
48	DS90	Door Stop - 90 Degree	98	3082140	Light Terminator
	DS105	Door Stop - 105 Degree	99	6180010	Pop Rivet, 1/8"
			100	6201010	Screw, #8-15 x 2" Pan Head

(CONTINUED ON PAGE 8-80)



680 COSMETIC PARTS LIST

Ref #	Part #	Description	Ref #	Part #	Description
1	6LG4211	Louvered Grille Assembly, 42" x 11"	50	4181690	Ice Bucket Assy
	6PG4211	Panel Grille Assembly, 42" x 11"	51	4181640	Freezer Basket Assy (See SN Breaks)
	6SG4211	SS Grille Assy, 42 x 11 (See SN Breaks)		4181970	Freezer Basket Assy (See SN Breaks)
	6SG4211/S	SS Grille,42X11-CLSC (See SN Breaks)	52	4180972	Fre Bskt Slide Assy-LH (See SN Breaks)
2	3580230	Nameplate w/ Pegs		4181842	Fre Bskt Slide Assy-LH (See SN Breaks)
	3580210	Name Plate, Stick-on	53	4180971	Fre Bskt Slide Assy-RH (See SN Breaks)
3	6150140	Spring Grip Nut, 1/8"		4181841	Fre Bskt Slide Assy-RH (See SN Breaks)
4	3450900	Grille Spring	54	6200450	Screw, #8 x 1" Type AR Flat
5	4281000	Unit Shroud Assembly	55	4161490	Refrig. Light Diffuser Assembly
6	6200230	Screw, #8-18 x 1/2" Hex Head	56	3602100	Glass Shelf, Refrig Upper, Spill Proof
7	2229708	Main Frame, Top	57	4181650	Refrig. Roll-out Shelf Assy
8	6200010	Screw, #10-12 x 3/4" Pan HD	58	4181530	Refrig. Roll-out Basket Assy
9	2210701	Main Frame Angle	59	3411160	Ref Roll-Out Bskt Divider
10	6200070	Screw, #4-24 x 3/8" Flat HD	60	4151760	Crisper Glass Assembly (Incl Seals)
11	4120590	Main Frame Assy, Left (See SN Breaks)	61	3211780	Crisper Glass Seal, Rear
	4120830	Main Frame Assy, Left (See SN Breaks)	62	3211750	Crisper Glass Seal, Front
12	4120580	Main Frame Assy,Right (See SN Breaks)	63	4181450	High Humidity Drawer Assembly
	4120820	Main Frame Assy,Right (See SN Breaks)	64	N/A	
13	3550190	Bottom Hinge Stud	65	3421711	Top Crspr Glass Support, Narrow-RH
14	3420760	Drain Pan Holder	66	3421721	Top Crisper glass Support, Wide-RH
15	3420670	Screw Spacer	67	6201130	Screw, #8x 1/2" PH FL HD SS
16	6201060	Screw, #8x1-1/4" PH FLAT TAP	68	4181421	Top Crisper Slide Assy, Narrow-RH
17	0164940	Drain Pan	69	4181411	Top Crisper Slide Assembly, Wide-RH
18	0169840	Kickplate Support	70	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
19	6200010	Screw, #10-12 x 3/4" Pan HD	71	3421780	Humidity Drawer Slide-Frame
20	0169820	Kickplate, Black-Solid	72	3421732	Crisper Filler Strip, Wide
	0168210	Kickplate, Stainless Steel	73	3421731	Crisper Filler Strip, Narrow
21	6200050	Screw, #10-12 x 1/2" Pan HD	74	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd
	6200720	Screw, #8-18 x 1/2 PH Truss HD	75	4181480	Small Storage Drawer Assembly
22	6201310	Screw, #8 x 1-3/4" Flat PH HD	76	3421691	Bott Crisper Slide Support, Narrow
23	3602072	Fre Shelf Ladder, Left (See SN Breaks)	77	3421692	Bott Crisper Slide Support, Wide
	3602230	Fre Shelf Ladder, Left (See SN Breaks)	78	3413112	Bot Crisper Slide, Cabinet - Left
24	3602071	Fre Shelf Ladder, Right (See SN Breaks)	79	3413111	Bot Crisper Slide, Cabinet - Right
	3602220	Fre Shelf Ladder, Right (See SN Breaks)	80	6201230	Screw, #8 x 7/8" w/a #7 PH FT Head
25	6200710	Screw, #8-18 x 3/8" Fillister HD	81	N/A	
26	0200910	Freezer Duct (See SN Breaks)	82	N/A	
	0201150	Freezer Duct (See SN Breaks)	83	N/A	
27	6200710	Screw, #8-18 x 3/8" Fillister HD	84	0168120	Back Duct (See SN Breaks)
28	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd		0169600	Back Duct (See SN Breaks)
29	4151410	Refrig. Upper Left Shelf Ladder Assy	85	6201060	Screw, #8x1-1/4" PH FLAT TAP
30	4151400	Tank Cover Bracket Assembly	86	6200210	Screw, #8-32 x 1/2" Flat Head
31	3602060	Refrig. Shelf Ladder, Lower Left	87	6200140	Screw, #8-15 x 3/8" Truss HD
32	3601811	Refrig. Shelf Ladder, Right	88	3412280	Egg Tray Cover
33	6200710	Screw, #8-18 x 3/8" Fillister HD	89	3412270	Egg Tray
34	0201140	Refrigerator Evaporator Cover	90	4131810	Egg Tray with Cover
35	3050190	Light Socket, Single	91	4181680	Juice Can Rack Assy (See SN Breaks)
36	3030030	Light Bulb, 40 Watt		4181860	Juice Can Rack Assy (See SN Breaks)
37	4161120	Light Assy,Fre Evap Frnt(See SN Breaks)	92	3050170	Light Socket, Single; Straight
	4161500	Light Assy,Fre Evap Frnt(See SN Breaks)	93	2811217	Breaker Strip, Ref Top (See SN Breaks)
38	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	94	2811218	Breaker Strip, Ref Bot (See SN Breaks)
39	6200140	Screw, #8-15 x 3/8" Truss HD	95	2811219	Breaker Strip, Fre Top (See SN Breaks)
40	6201330	Screw, #8-18 x 5/8" PH PN SS-Gnd	96	2811220	Breaker Strip, Fre Bot (See SN Breaks)
41	3520420	Insert / Diffuser Stand-off		4203920	Patch,Fre Face Frm Sill(See SN Breaks)
42	3601980	Freezer Wire Shelf (See SN Breaks)	97	2811205	Brkr Strip;Fre/LS,Ref/RS(See SN Breaks)
	3602210	Freezer Wire Shelf (See SN Breaks)	98	1811300	Breaker Strip, Mullion (See SN Breaks)
43	4151910	Cover Assy, Lwr Evap (See SN Breaks)	99	0212420	Water Reservoir Tank Cover
	4151970	Cover Assy, Lwr Evap (See SN Breaks)	100	4280950	Compsr. Shroud Assy (See SN Breaks)
44	3550620	Snap Pin	101	3602041	Glass Shelf, Spill Proof
45	3500620	Freezer Lower Light Diffuser	102	6150200	Nut, 1/4-20 Hex
46	6200140	Screw, #8-15 x 3/8" Truss HD	103	4202860	Blocking Components; 42"
47	6201270	Screw, #8-18 x 5/8" PH PN SS-Gnd	104	3411890	Shim, Fre Basket Slide (See SN Breaks)
48	6201330	Screw, #8-18 x 5/8" PH PN SS-Gnd		2121120	Shim, Fre Basket Slide (See SN Breaks)
49	3520420	Insert / Diffuser Stand-off			